

Singer Vehicle Design
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INVOICE

INVOICE # 752
DATE 05/28/2024
DUE DATE 05/28/2024
TERMS Due on receipt

DESCRIPTION	AMOUNT
CONCERN: Upgrade vehicle to carbon ceramic brakes	0.00
CAUSE: Vehicle currently has standard steel brakes	0.00
CORRECTION: Install carbon ceramic brake package - Caliper color DEEP ORANGE - lettering CREAM	0.00
Front calipers - BOM	3,886.13
Rear brake - BOM	12,589.26
Front Brake - BOM	12,615.09
Rear calipers - BOM	3,141.65
Parking Brake Shoe Set Textar 91063500	154.85
Compression Spring New	81.76
Caliper finishing (color) - Singer DEEP ORANGE - lettering TBD	4,565.22
Paint and materials	1,739.13
	Subtotal: 38,773.09
CONCERN: PMNA engine rework	0.00
CAUSE: PMNA engine rework	0.00
CORRECTION: Rebuild engine to latest PMNA spec.	0.00
Rocker locks	0.00
Balanced flywheel	0.00
New upper valve covers with baffle modification	0.00
Tensioner pulley with crown	0.00
Cylinders	0.00
New spec cylinder heads (fully assembled)	0.00
Piston set (w/rings)	0.00
NGK spark plugs	0.00
Power steering shaft seal	0.00
Steering Pump Bracket O-ring	0.00
Gates Micro-V Serpentine Drive Belt 6 Rib 29-1/2 Inch	0.00

DESCRIPTION	AMOUNT
Bolt, Flywheel	0.00
Shcs 8Mmx80Mm 1.25 Pitch	0.00
Washer 12.4X34X5	0.00
DriveAlign Premium OE Pulley - Smooth Modified with Crown	0.00
FRAM HP4 - Oil Filter	0.00
Sealing Ring D14X18	0.00
PMNA engine rework labor	0.00
	Subtotal: 0.00
CONCERN: Early PMNA engine - requires rework	0.00
CAUSE: Early PMNA engine - requires rework	0.00
CORRECTION: Removed Engine and sent for rework and installed.	0.00
	Subtotal: 0.00
CONCERN: Rear Window Seal sunken in on corners.	0.00
CAUSE: New seals slightly smaller than original.	0.00
CORRECTION: Make adjustments to seal and add neoprene rubber support in corners.	0.00
	Subtotal: 0.00
CONCERN: Request for full stripe set: Ghosted light with 'PORSCHE' in deep orange	0.00
CAUSE: Client request	0.00
CORRECTION: Removed and installed update stripping per customer's request.	0.00
Full stripe set: Ghosted light with 'PORSCHE' in deep orange	3,600.00
SVD PPF - Labor	0.00
	Subtotal: 3,600.00
CONCERN: Requested LeMans Shift Knob	0.00
CAUSE: Client request.	0.00
CORRECTION: Removed original shift knob and installed LeMans Shift Knob.	169.00
Le Mans Shift Knob Ebony/Walnut 6MT- Engraved	2,210.00
	Subtotal: 2,379.00

SUBTOTAL	44,752.09
DISCOUNT	-4,817.07
TAX	0.00
TOTAL	39,935.02
BALANCE DUE	\$39,935.02