

Protech House

Copse Road, Cobham, Surrey. KT11 2TW Telephone: 01932 868377 Fax: 01932 865515
Parts Department Fax Number: 01932 866513
e.mail:astons@rswilliams.co.uk http://www.rswilliams.co.uk

23rd March 2001

YOUR REF: 91648

INVOICE NO. 27251/W001110

ASTON MARTIN DB5 ESTATE - TNH 36 - 38,082 MILES

Removing both under panels. Disconnecting and removing radio. Removing seats and interior trim. Disconnecting and removing gearbox. Removing clutch assembly. Fitting new balanced unit. Fitting new input and output shaft oil seals to gearbox. Fitting new clutch release bearing. Dismantling propshaft. Cleaning and painting. Fitting new universal joints and balancing. Fitting new clutch slave cylinder flexible hose. Fitting new clutch slave cylinder. Removing master cylinder shield. Bead blasting and painting. Removing brake and clutch master cylinders. Removing master cylinder mounting bracket and pedal mounting bracket. Stripping pedal mounting bracket. Bead blasting brackets and refitting to chassis. Re-assembling Fitting new brake and clutch master cylinders. Bleeding clutch and setting adjustment. Disconnecting and removing rear axle. Stripping out interior of car as necessary. Drying out foams and trim. Preparing, priming and painting interior metal work, floor pan etc. Cleaning, priming and painting seat frames. Removing A & B posts, sill and boot shut finishers. Making up new door and A post panels. Making up new carpet, insulation and flutted matting throughout car. Retrimming front and rear seat cushions, door panels, A post panels and rear quarter panels. Making up and fitting new handbrake and gear lever gaiters. Connollising remaining upholstery to match. Re-assembling interior of car using new fixings.

cont'd

VAT Registration No. 236-9661-32
Registered Office: 19 Amwell Street, Hoddesdon, Herts. EN11 8TS - Registered in England No. 1303219

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MATERIALS			
Rear Brakes			
1 x Rear Caliper Rep. Kit 2 x Pistons 4 x Pistons Front Brakes	48-28-763 48-28-765 48-28-769	50% £ 50% £ 50 £	31.50
1 x Caliper Kit - Front 2 x Discs 4 x Pistons 2 x Pistons Front Suspension	48-28-762 48-28-120 48-28-782 48-28-777	50% £	14.37 167.75 88.60 61.95
4 x King Pin Gaiters 2 x Bearings 2 x Seatings 2 x Anchor Bolts 2 x Springs 2 x BRS Rubber 2 x Bump Stop 2 x AR Bushes 8 x AR Bushes 2 x Outer Bearings 2 x Inner Bearings 2 x Oil Seal 1 x BNS Grease	20-23-128 20-23-155 20-23-124 20-23-121 20-23-126 20-23-114 95-23-122 20-23-142 20-23-148 125591 122305 122306 BNS	£ £ £ £	94.50 60.96 29.40 0.70 110.00 31.48 8.40
Miscellaneous Paint, primers, crack detecting, weights, oils, rust eater, brake			
Rear Suspension		E	400.00
2 x Rear Shock Absorbers S/Ride 2 x Metal Cones 2 x Radius Rods	90906 and 9090 20-26-136 26-17316	01 £ £ £	83.00
Steering Rack			
2 x Gaiters 2 x Track Rod End 1 x Thrust Pad 1 x Bearing Cover & Seal	20-24-128 20-24-130 20-24-113 22-24-122	£ £ £	29.10 48.30 47.25 7.12



MATERIALS

Brakes

1 x Master Cylinder (recon only) 1 x Pedal Shaft	48-33-101SE 21-29-117	£ 283.50 £ 12.50
	VAT	£23,198.00 £ 4,059.65
Fuel		£27,257.65 £ 80.00
Less: Uninsured Excess		£27,337.65 £ 250.00
	TOTAL	£27,087.65



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24th April 2001

Dr. N. Power,
Millpond House,
Iping,
Midhurst,
West Sussex GU29 OPE

INVOICE NO. 27383/W001110

ASTON MARTIN DB5 ESTATE - TNH 36 - MILES

TO: Cutting off righthand front outrigger, jacking point and surrounding corroded floor sections. Carrying out local repairs to inner sill. Making up floor sections and welding into position. Welding on new outrigger and jacking point. Cutting out corroded lefthand rear radius rod mounting areas, jacking point and various rear floor sections. Removing lefthand fuel tank. Replacing foam beneath fuel tank base. Cutting out complete lefthand rear wheel arch. Cutting out corrosion in box section beneath fuel tank. Making up new sections and welding into position. Cutting out corroded sections of sill and floor going forward to front outrigger. Making up new sections and welding into position. All parts are made to original shape.

	LABOUR	£5725.00
Materials: Paint, primer, underseal, metal etc.	rust eater,	£ 156.00
	+ VAT	£5881.00 £1029.18
	TOTAL	£6910.18



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24th April 2001

INVOICE NO. 27385/W001110

ASTON MARTIN DB5 ESTATE - TNH 36 - 38,082 MILES

Additional work not covered by insurance claim.

REAR AXLE

TO: Completely dismantling rear axle and rebuilding using new crown wheel and pinion, bearings, differential, internals etc.

	LABOUR	£ 625.00
MATERIALS		
<pre>1 x Oil Slinger 10 x 5/16 HT Bolts 1 x 3.77 Crown Wheel & Pinion 1 x Drive Flange 1 x PH Bearing 1 x PT Bearing 2 x Differential Bearings 1 x Differential Unit 10 x Crown Wheel Bolts</pre>		£ 6.50 £ 8.70 £ 397.86 £ 87.42 £ 64.76 £ 47.82 £ 84.26 £ 368.17 £ 6.40

TO: Fitting new steering rack mountings. Fitting new front and rear brake pads. Fitting new handbrake pads. Dismantling front suspension. Fitting new upper king pin bearings, seatings and gaiters. Fitting new upper wishbone bushes. Fitting new bushes to upper radius arms. Re-bushing watts linkage swinging link and watts linkages. Fitting new pedal gaiters. Fitting new master cylinder mounting bracket. Cutting out corroded sections of chassis. Making up and welding into position new sections. Cutting out corroded righthand outrigger. Preparing adjacent metal and welding into position new outrigger. Re-assembling.

LABOUR

cont'd

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1 x Bush Centre Swing Link £ 43.05 2 x Outer Bush Swing Link £ 10.18 2 x Bush, Watts Link £ 17.20 2 x Pedal Gaiter £ 10.50 4 x Lower Wishbone Bush £ 67.20 2 x Top King Pin Gaiter £ 4.40 2 x Top King Pin Bearing £ 73.50 2 x Top King Pin Seating £ 29.40 4 x Thrust Pad £ 42.00 1 x Set Front Pads £ 26.00 1 x Handbrake Pad £ 35.70 8 x Radius Arm Bush £ 125.52 2 x Rack Mounting £ 48.30 2 x Tab Washer £ 8.40 1 x Set Rear Pads £ 32.33 2 x R/H Outrigger £ 156.08	1	x Mounting Bracket	£ 75.0	0
2 x Outer Bush Swing Link £ 10.18 2 x Bush, Watts Link £ 17.20 2 x Pedal Gaiter £ 10.50 4 x Lower Wishbone Bush £ 70.48 8 x Upper Wishbone Bush £ 67.20 2 x Top King Pin Gaiter £ 4.40 2 x Top King Pin Bearing £ 73.50 2 x Top King Pin Seating £ 29.40 4 x Thrust Pad £ 42.00 1 x Set Front Pads £ 26.00 1 x Handbrake Pad £ 35.70 8 x Radius Arm Bush £ 125.52 2 x Rack Mounting £ 48.30 2 x Tab Washer £ 8.40 1 x Set Rear Pads £ 32.33 1 x R/H Outrigger £ 156.08	1			
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2 x Tab Washer £ 8.40 1 x Set Rear Pads £ 32.33 1 x R/H Outrigger £ 156.08		x Rack Mounting		
1 x Set Rear Pads 1 x R/H Outrigger £ 32.33 £ 156.08	2	x Tab Washer		
	1	x Set Rear Pads		
	1	x R/H Outrigger	£ 156.0	18
LIO/I.00	1	x S/Exchange Front Bumper	£1071.0	
1 x S/Exchange Rear Bumper £1207.55	1	x S/Exchange Rear Bumper	£1207.5	55

Reference agreement with insurance company

50% on brake and clutch assembly parts:-

<pre>1 x Release Bearing 1 x Balanced Unit 2 x Rear Discs 1 x Rear Caliper Rep. Kit 2 x Pistons 4 x Pistons 1 x Caliper Kit - Front 2 x Discs 4 x Pistons 2 x Pistons 2 x Pistons</pre>	50% 50% 50% 50% 50% 50% 50% 50% 50%	£ 11.19 £ 290.35 £ 156.90 £ 29.00 £ 31.50 £ 69.00 £ 14.37 £ 167.75 £ 88.60 £ 61.95
	+ VAT	£5771.29 £1009.98
Uninsured Excess		£6781.27 £ 250.00
	TOTAL	£7031.27



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14th June 2001

Dr. N. Power,
Millpond House,
Iping,
Midhurst,
West Sussex GU29 OPE

INVOICE NO. 27647/W001110

ASTON MARTIN DB5 ESTATE - TNH 36 - 38,082 MILES

Additional trimming charges not covered by insurance claim.

TO: Making up and fitting new rear seat cushion pads. Making up and fitting new fuel tank covers and boot carpet sections. Refinishing seat runners. Polishing chrome work and building interior using new fixings. Materials used:

Connolly Hide - Autolux Brown A890 Wilton Carpet - Brown 913

> £ 890.00 £ 155.75

TOTAL £1045.75



Protech House, Copse Road, Cobham, Surrey, K111 2TW I: 01932 868377 | E: astons@rswilliams.co.uk | W: www.rswilliams.co.uk

10th July 2001

Dr. N. Power, Millpond House, Iping, MIDHURST, West Sussex GU29 OPE

INVOICE NO. 27745/W001110

ASTON MARTIN DB5 ESTATE - TNH 36 - 38,082 MILES

TO: Removing right hand fuel tank. Cleaning back loose underseal and rust from fuel tank and boot floor. Priming, treating and re-painting boot floor and fuel tanks. Stripping, shot blasting and re-assembling fuel one way valve. Removing handbrake warning light switch. Dismantling, cleaning and re-assembling. Adjusting handbrake pull off spring. Investigating fault in charging circuit to faulty relay. Replacing relay. Changing gearbox oil. Cutting off left hand front outrigger, jacking point and surrounding rotted floor sections. Carrying out local repairs to inner sill. Making up new floor sections and welding into position. Welding on new outrigger and jacking point. Cutting out rotted right hand rear radius rod mounting areas, jacking point and various rear floor sections Cutting out complete right hand rear wheel arch. Cutting out rot in box section beneath fuel tank. Making up new sections and welding into position. Cutting off bent and cracked driver's seat mounting brackets. Making up new sections and welding into position. Cutting off cracked sections on passenger's seat mounting brackets. Making up new captive nut sections and welding into position. Cutting out rotted rear seat sections. Making up new sections and welding into position. Making up and fitting two blanking plates for left hand front outrigger. Removing top and bottom wishbones. Cleaning off, shot blasting and painting. Refitting using new bushes. Pressing out all radius arm and watts linkage bushes. Shot blasting and painting. Pressing in new bushes. Making up and fitting new master cylinder cover. Removing anti roll bar. Cleaning off and painting. Refitting using new drop link bushes and four new retaining washers. Fitting new boot rubber.



TO: Fitting new clutch push rod. Fitting new left hand disc brake shield. Fitting new steering rack mountings. Fitting new front and rear brake pads. Fitting new handbrake pads. Dismantling remainder of front suspension not covered by insurance claim. Fitting new upper king pin bearings, seatings and gaiters. Fitting new upper wishbone bushes. Fitting new bushes to upper radius arms. Fitting new pedal gaiters. Fitting new master cylinder mounting bracket. Supplying and fitting new front windscreen and sealing rubber. Changing engine oil and filter after road test. Carrying out pre-delivery check list and extended road test. Presenting car for M.O.T.

LABOUR:

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M	<u>ATERIALS</u>		
1	x L/H Outrigger	£	175.20
2	x Door Trim Pad Seal	£	25.00
1	x Anchor Bolt	£	34.65
1	x R/H Disc Shield	£	110.00
2	x Bracket	£	2.00
3	x Ali Glass Cloth Heat Res.	£	10.35
4	x Jack Bung	£	6.64
1	x R/H Selectaride	£	153.29
1	x L/H Selectaride	£	153.29
4	x RSW Spec Seat Saver	£	29.96
1	x Ltrs Castrol GTX	£	3.40
1	x Heat Shield (Exhaust)	£	61.20
1	x Push Rod	£	21.03
1	x Boot Seal	£	51.27
8	x A/R Bushes	£	12.80
4	x Retaining Washers	£	7.28
4	x Lock Tabs	£	6.44
1	x Front Screen	£	614.24
1	x Front Screen Seal	£	35.00
1	x Oil Filter	£	3.35
	4 x Ltrs Castrol GTX	£	47.60
8	x R Clips	£	5.36
3	x Ltrs EP90	£	11.94

£13,900.00

MATERIALS

2 x Flexible Brake Hoses 1 x Relay	£ 32.58 £ 26.01
Glazing charge reference front screen.	£ 125.00
Misc. materials: Metal, underseal, waxoyl, primer, riv nuts, sealer, paint, cleaning discs, nuts, screws, bolts, etc.	£ 200.00
+ VAT	£15,864.88 £ 2,776.35
Fuel Fuel Fuel M.O.T.	£18,641.23 £ 36.50 £ 28.00 £ 41.86 £ 34.00
TOTAL	£18,781.59



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10th July 2001

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TO: Removing right hand fuel tank. Cleaning back loose underseal and rust from fuel tank and boot floor. Priming, treating and re-painting boot floor and fuel tanks. Stripping, shot blasting and re-assembling fuel one way valve. Removing handbrake warning light switch. Dismantling, cleaning and re-assembling. Adjusting handbrake pull off spring. Investigating fault in charging circuit to faulty relay. Replacing relay. Changing gearbox oil. Cutting off left hand front outrigger, jacking point and surrounding rotted floor sections. Carrying out local repairs to inner sill. Making up new floor sections and welding into position. Welding on new outrigger and jacking point. Cutting out rotted right hand rear radius rod mounting areas, jacking point and various rear floor sections Cutting out complete right hand rear wheel arch. Cutting out rot in box section beneath fuel tank. Making up new sections and welding into position. Cutting off bent and cracked driver's seat mounting brackets. Making up new sections and welding into position. Cutting off cracked sections on passenger's seat mounting brackets. Making up new captive nut sections and welding into position. Cutting out rotted rear seat sections. Making up new sections and welding into position. Making up and fitting two blanking plates for left hand front outrigger. Removing top and bottom wishbones. Cleaning off, shot blasting and painting. Refitting using new bushes. Pressing out all radius arm and watts linkage bushes. Shot blasting and painting. Pressing in new bushes. Making up and fitting new master cylinder cover. Removing anti roll bar. Cleaning off and painting. Refitting using new drop link bushes and four new retaining washers. Fitting new boot rubber.



TO: Fitting new clutch push rod. Fitting new left hand disc brake shield. Fitting new steering rack mountings. Fitting new front and rear brake pads. Fitting new handbrake pads. Dismantling remainder of front suspension not covered by insurance claim. Fitting new upper king pin bearings, seatings and gaiters. Fitting new upper wishbone bushes. Fitting new bushes to upper radius arms. Fitting new pedal gaiters. Fitting new master cylinder mounting bracket. Supplying and fitting new front windscreen and sealing rubber. Changing engine oil and filter after road test. Carrying out pre-delivery check list and extended road test. Presenting car for M.O.T.

LABOUR:	£13,900.00

MATERIALS

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3		£	11.94



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+ VAT	£15,864.88 £ 2,776.35
Fuel Fuel Fuel M.O.T.	£18,641.23 £ 36.50 £ 28.00 £ 41.86 £ 34.00
TOTAL	£18,781.59



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11 September 2001

Mr M Power Cazenove & Co 12 Tokenhouse Yard LONDON EC2R 7AN

INVOICE NO: 28076/W010917

ASTON MARTIN DB5 ESTATE - TNH 36 - MILEAGE 38,413

To: Collecting car. Removing air box, removing carburetters, dismantling and rebuilding, using new parts as listed below. Refitting carburetters. Running engine, setting mixtures and volumes. Road-testing car.

	LABOUR:	£580.00
Checking over car prior to Goodwood.		FOC

Materials:

THE TOTAL CONTROL OF THE TOTAL		
3 Diaphragms	£	65.46
3 Diaphragm Springs	£	5.94
6 Gaskets	£	6.30
3 Gaskets	£	0.78
1 Retainer	£	5.31
1 Return Spring	£	3.65
2 Pivot Clamps	£	16.80
2 Screws	£	1.26
Miscellaneous materials: nuts, washers, cleaning		
Fluids, etc.	£	8.00
	_	
	f	693.50
+ VAT		121.36
Fuel		40.00
1 dei	-	40.00
	-	
	£	854.86

Ref: JW





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To: Collecting car. Removing air box, removing carburetters, dismantling and rebuilding, using new parts as listed below. Refitting carburetters. Running engine, setting mixtures and volumes. Road-testing car.

Checking over car prior to Goodwood.

LABOUR: £ 580.00
FOC

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3 Diaphragms	£ 65.46
3 Diaphragm Springs	£ 5.94
6 Gaskets	£ 6.30
3 Gaskets	£ 0.78
1 Retainer	£ 5.31
1 Return Spring	£ 3.65
2 Pivot Clamps	£ 16.80
2 Screws	£ 1.26
Miscellaneous materials: nuts, washers, cleaning	
Fluids, etc.	£ 8.00
	£ 693.50
+ VAT	£ 121.36
Fuel	£ 40.00
1 401	2 40.00
	-
	£ 854.86

. Ref: JW